

Table of Contents

Foreword	iv
Committee Members	iv
Standards	vi
1.0 Purpose	1
2.0 Scope	1
3.0 Definition of Terms	1
4.0 Tile Classification	5
4.1 Class	5
5.0 Procedures for Sampling and Testing and Basis for Acceptance	5
5.1 Lot Size	5
5.1.1 Lot Size Units	5
5.2 Sample Size	5
5.3 Sampling Plan	5
5.4 General Procedure	6
5.5 Basis for Acceptance	7
6.0 Ceramic Tile (Field and Trim)	8
6.1 Allowable Properties by Tile Type	8
6.2 Field Tile	14
6.3 Trim Units	17
7.0 Specialty Tile	18
7.1 Freeze-Thaw Cycling	18
7.2 Moisture Expansion	18
7.3 Linear Thermal Expansion	18
7.4 Visible Abrasion Resistance	18
7.5 Static Coefficient of Friction	18
7.6 Performance of Specialty Tile	18
8.0 Grade Marking and Certification	18
8.1 Grade Marking Distinguishes Various Qualities and Attributes of Ceramic Tiles	18
8.2 Definition of Grades	18
8.3 Labeling Procedures	18
8.4 Authorized Use	19
8.5 Certification	19

8.6 Pre-Certification.....	19
9.0 Applicable Evaluation Procedures	19
9.1 Procedure for Determining Structural Defects in Field Tile and Trim Units	19
9.2 Procedure for Evaluating Ceramic Tile for Facial Defects.....	19
9.3 Test Method for Color Difference (Shading) of Monochromatic (Aesthetic Class V0) Glazed Ceramic Field Tile	20
9.4 Evaluation of Shade Value of Ceramic Tiles (Aesthetic Classes V1 to V4).....	20
9.5 Test Method for Mounting Variations	21

Tables

Table 1: Class and Corresponding Water Absorption (wa) Ranges	5
Table 2: 2.5% AQL Inspection Level 2 Normal Sampling Plan	5
Table 3: Aesthetic Classes.....	6
Table 4: Test Classification	7
Table 5: Index of Specification Tables	8
Table 6: Mosaic Tile	9
Table 7: Quarry Tile	10
Table 8: Pressed Floor Tile	11
Table 9: Glazed Wall Tile	12
Table 10: Porcelain Tile	13
Table 11: Deep Abrasion.....	15
Table 12: Visible Abrasion Classification	15
Table 13: Chemical Resistance Classification	16
Table 14: Stain Resistance Classification.....	16
Table 15: Determining Number of Grout Joints for Measurement – Example	22

Figures

Figure 1: Mosaic Surface 1x1 Trim.....	23
Figure 2: Mosaic Surface 2x2 Trim.....	23
Figure 3: Mosaic Conventional 1x1 Trim	23
Figure 4: Mosaic Conventional 2x2 Trim	23
Figure 5: Mosaic Pool Edge Trim	23
Figure 6: Mosaic Surface 1x1 Flat Top Base.....	23
Figure 7: Mosaic Surface 1x1 Round Top Base, Option 1.....	24
Figure 8: Mosaic Surface 1x1 Round Top Base, Option 2.....	24

Figure 9: Mosaic Surface 1x1 Round Top Base, Option 3.....	24
Figure 10: Mosaic Surface 2x2 Flat Top Base, Option 1	24
Figure 11: Mosaic Surface 2x2 Flat Top Base, Option 2	24
Figure 12: Mosaic Surface 2x2 Round Top Base	24
Figure 13: Quarry 4x8 Bullnose.....	25
Figure 14: Quarry 6x6 Bullnose.....	25
Figure 15: Quarry 6x8 Round Top Base	25
Figure 16: Quarry 4x8 Round Top Base	25
Figure 17: Quarry 6x6 Round Top Base	25
Figure 18: Quarry 6x6 Flat Top Base.....	25
Figure 19: Quarry 6x8 Flat Top Base.....	26
Figure 20: Pressed Floor/Porcelain 8x8 Trim, Option 1.....	26
Figure 21: Pressed Floor/Porcelain 8x8 Trim, Option 2.....	26
Figure 22: Pressed Floor/Porcelain 8x8 Trim, Option 3.....	26
Figure 23: Pressed Floor/Porcelain 12x12 Trim	26
Figure 24: Pressed Floor/Porcelain 6x8 Round Top Base.....	27
Figure 25: Glazed Wall 4x4 Surface Trim.....	27
Figure 26: Glazed Wall 6x8 Surface Trim	27
Figure 27: Glazed Wall 4x4 Surface Bullnose	27
Figure 28: Glazed Wall 6x6 Surface Bullnose	27
Figure 29: Glazed Wall 2x6 Surface Bullnose	28
Figure 30: Glazed Wall 2x4 Surface Bullnose	28
Figure 31: Glazed Wall 4x6 Surface Bullnose	28
Figure 32: Glazed Wall 6x4 Surface Bullnose	28
Figure 33: Glazed Wall 4x4 Base	28
Figure 34: Glazed Wall 4x4 Sanitary Base	28
Figure 35: Glazed Wall 4x6 Sanitary Base	28
Figure 36: Glazed Wall 6x6 Sanitary Base	28
Figure 37: Glazed Wall Counter Rail (Sink Rail)	29
Figure 38: Glazed Wall 4x4 Conventional Trim	29
Figure 39: Glazed Wall 6x6 Conventional Trim	29
Figure 40: Glazed Wall 4x6 Conventional Trim	29
Figure 41: Glazed Wall 6x4 Conventional Trim	30
Figure 42: Glazed Wall 2x6 Conventional Bullnose	30

Figure 43: Glazed Wall 4x4 Conventional Bullnose	30
Figure 44: Glazed Wall 6x6 Conventional Bullnose	30
Figure 45: Glazed Wall 2x6 Conventional Base	30
Figure 46: Glazed Wall 6x6 Conventional Base, Option 1	31
Figure 47: Glazed Wall 6x6 Conventional Base, Option 2	31
Figure 48: Glazed Wall 4x6 Conventional Base	31
Figure 49: Glazed Wall Quarter Round Trim	31
Figure 50: Glazed Wall Double Return Trim	31
Figure 51: Master Grade Certificate	32
Figure 52: Letter of Compliance Certificate	33